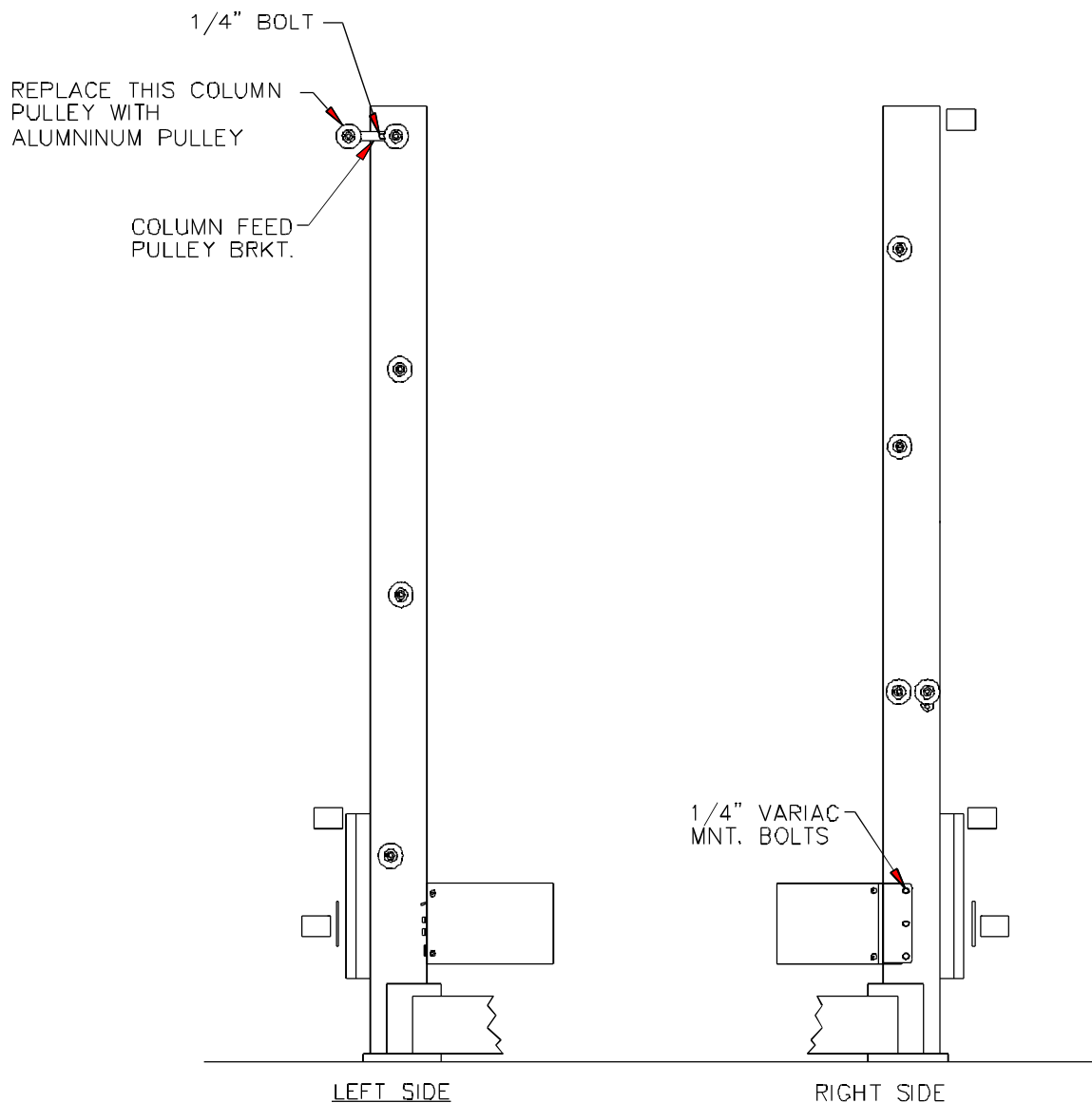


# ALUMINUM GROUNDING PULLEY

## Installation #3811



1. Remove the E-ring and column feed pulley shown above.
2. Use a multi meter to read continuity from the pulley shaft to the round ground plug on the power cord. This reading should be less than 1 ohm. If the reading is higher than 1 ohm then remove the 1/4" bolt and column feed pulley bracket and scrape off the paint from where the bolt head contacts the bracket. If the shaft still reads higher than 1 ohm then take off the 1/4" variac mounting bolts and scrape off the paint from where the bolt heads contacts the variac housing.
3. Slip the Aluminum pulley onto the pulley shaft and replace the E-ring.